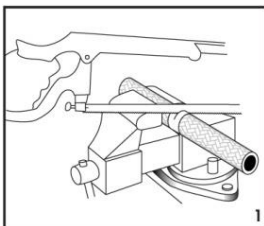




Hydraulic Release bearing Hose Kit

Part No: CSMHKHRB

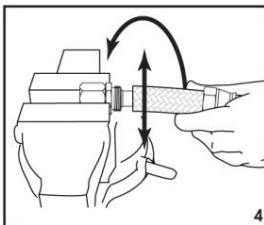
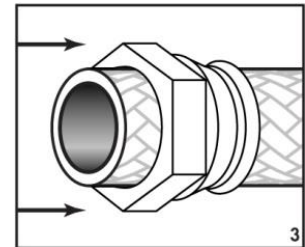
To ensure the correct operation of your Tilton hydraulic release bearing assembly it is important that you follow the correct procedures detailed below when assembling the feed and bleed hoses. Whilst there is nothing complicated about the procedure and no special tools are required, extreme care must be used in assembly.



1. Cut the hose to give the required length of hose for the feed and bleed. We recommend the use of a radial wheel but it can be done satisfactorily with a 32 teeth per inch hacksaw blade. In either case, the hose must be tightly wrapped with electrical or masking tape and the cut made through the tape. Do not cut the hose with a chisel, snips, pliers, or a shear as these may crush the PTFE liner.

2. De-burr the PTFE and trim any loose ends of braid with sharp snips or diagonal cutting pliers.

3. Install the socket on the hose with the threaded end of the socket toward the cut end of the hose. This will be a lot easier and you will end up with fewer holes in your hand if you clamp the socket in a vice. Push socket on well beyond end.

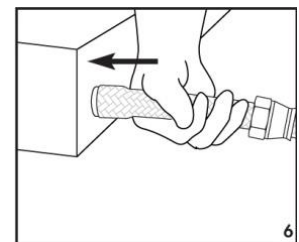


4. Place the hex portion of the nipple in the vice. Insert the end of the hose onto the nipple and bottom the hose against the chamfer seat of the nipple with a rotary motion of the hose. This will size the I.D. of the PTFE tube.

5. Separate the braid from the O.D. of the PTFE tube. The best way is to use a braid spreader tool in the absence of the tool, separate the braid with a small screwdriver or a scribe. Be careful not to scratch or nick the PTFE.

6. Install the sleeve between the braid and the PTFE tube. Make sure that none of the braid is trapped between the PTFE and the sleeve. Bottom the tube against the shoulder of the sleeve and make sure that the sleeve is inserted squarely.

7. With the nipple held in the vice, push the hose and the sleeve onto the nipple until the sleeve bottoms. Remove the hose and make sure that the PTFE tube is still bottomed against the shoulder of the sleeve and that the sleeve is still square.



8. Push the hose and sleeve back onto the nipple and bottom against the chamfer. Oil the nipple threads. Start the socket onto the nipple threads and hand tighten.

9. Place the socket in the vice and complete the assembly by tightening the nipple onto the socket with a spanner.

10. Blow the assembly clean and pressure test before fitting.

